



# SERVICE LETTER

No. 537

Piper Aircraft Corporation

Lock Haven, Pennsylvania, U.S.A.

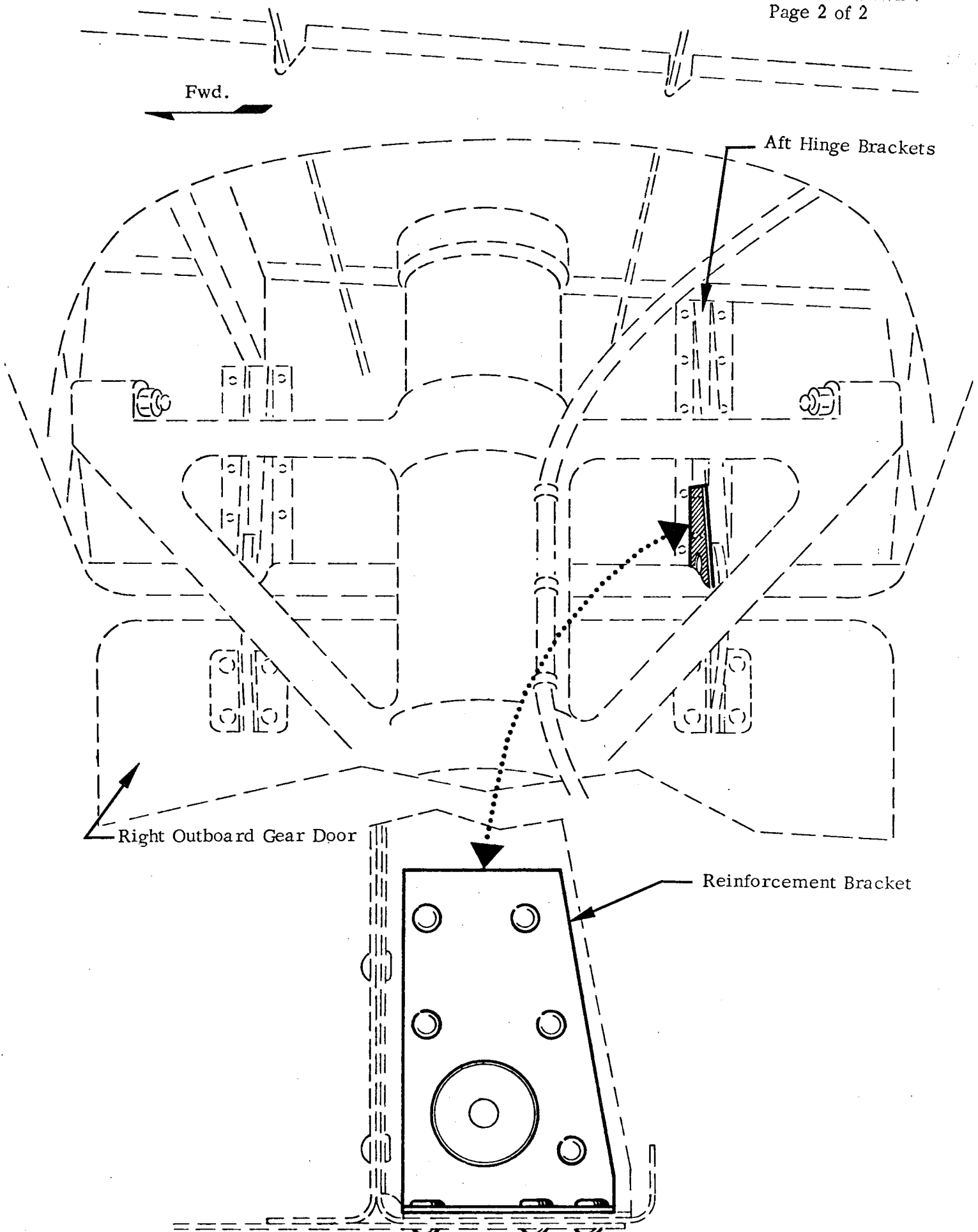
October 16, 1969

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<u>Subject:</u>	Landing Gear Door Hinge Bracket Reinforcement
<u>Models Affected:</u>	PA-31 and PA-31-300 Navajo
<u>Serial Numbers Affected:</u>	31-386 to 31-437 incl., 31-439, 31-440, 31-442 to 31-447 incl., 31-449, 31-450, 31-452 to 31-464 incl., and 31-477.
<u>Compliance Time:</u>	Prior to but not later than the next 100 hours of operation.
<u>Purpose:</u>	To provide the necessary material and instructions to reinforce the front bracket ( <u>aft</u> hinge) on the right outboard landing gear door (see sketch on reverse side of this letter for general information).
<u>Instructions:</u>	Contained in Kit No. 760 348, Gear Door Hinge Bracket Reinforcement.
<u>Material Required:</u>	One (1) Kit No. 760 348, Gear Door Hinge Bracket Reinforcement, per door assembly.
<u>Availability of Parts:</u>	Piper Dealer
<u>Material Allowance:</u>	One (1) each Kit No. 760 348, Gear Door Hinge Bracket Reinforcement; comply with Service Publications Compliance/Credit Request procedures.
<u>Labor Allowance:</u>	Two (2) hours; comply with Service Publications Compliance/Credit Request procedures.
<u>Material/Labor Allowance Termination Date:</u>	June 30, 1970
<u>Disposition of Parts in Stock:</u>	Not applicable.
<u>Disposition of Replaced Parts:</u>	Not applicable.

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